

RS232/RS485 signal to 8-channel analog signal isolated D/A converter



Figure 1 WJ33 module appearance diagram

Product features:

- •Low cost, small volume modular design
- •RS-485/232 interface, isolated and converted into 8 standard analog signal outputs
- •The accuracy of analog signal output is better than 0.2%
- Programmable calibration module output accuracy
- Isolation and voltage resistance between signal output/communication interfaces 3000VDC
- •Wide power supply range: 8~32VDC
- •High reliability, easy programming, easy installation and wiring
- Users can program module addresses, baud rates, etc
- Can be set as a host to read WJ33 product data for remote collection
- Supports Modbus RTU communication protocol and automatic recognition protocol

Typical applications:

- •0-10V standard analog signal output
- •Intelligent building control, security engineering and other application systems
- •RS-232/485 bus industrial automation control system
- Light control, LED intelligent dimming control
- Equipment operation debugging and control
- •Remote transmission and signal restoration of sensor signals
- Industrial field actuator data given
- Development of medical and industrial control products
- •4-20mA signal output

Product Overview:

The WJ33 series products achieve the isolation and conversion of host RS-485/232 interface signals into standard analog signals for controlling remote devices. The WJ33 series products can be applied in industrial automation control systems based on RS-232/RS-485 bus, with standard signal outputs such as 4-20mA, 0-5V, 0-10V, etc., used to control execution equipment, control equipment, display instruments, etc. in industrial sites.

The product includes power isolation, signal isolation, linearization, D/A conversion, and RS-485 serial communication. Each serial port can connect up to 255 WJ33 series modules, using ASCII code communication protocol and MODBUS RTU



communication protocol for communication. The communication protocol is automatically recognized and replied to, and the baud rate can be set by code. It can be connected to other manufacturers' control modules on the same RS-485 bus for easy computer programming.

The WJ33 series products are intelligent monitoring and control systems based on microcontrollers. All user set calibration values, addresses, baud rates, data formats, checksum statuses, and other configuration information are stored in non-volatile memory EEPROM.

The WJ33 series products are designed and manufactured according to industrial standards, with isolation between signal output/communication interfaces. They can withstand an isolation voltage of 3000VDC, have strong anti-interference ability, and high reliability. The working temperature range is -45 °C to+80 °C.

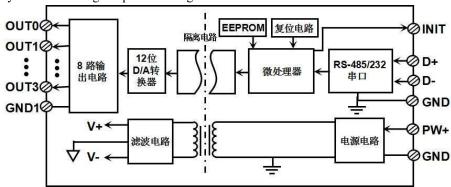


Figure 2 Schematic diagram of WJ33 product

WJ33 Function Introduction:

The WJ33 signal isolation D/A conversion module can be used to output 8 common ground current or voltage signals.

1. Analog signal output

12 bit output accuracy, all signal output ranges have been calibrated before the product leaves the factory. During use, users can also easily program and calibrate themselves.

Please refer to the product selection for the specific current or voltage output range. The selection of 8 output channels must be the same.

2. Communication Protocol

Communication interface: 1 standard RS-485 communication interface or 1 standard RS-232 communication interface, please specify when ordering and selecting.

Communication Protocol: Supports two protocols, the character protocol defined by the command set and the MODBUS RTU communication protocol. The module automatically recognizes communication protocols and can achieve network communication with various brands of PLCs, RTUs, or computer monitoring systems.

Data format: 10 digits. 1 start bit, 8 data bits, and 1 stop bit.

The communication address (0-255) and baud rate (2400, 4800, 9600, 19200, 38400, 57600, 115200bps) can be set;

The communication network can reach a maximum distance of 1200 meters and is connected through twisted pair shielded cables.

High anti-interference design of communication interface, \pm 15KV ESD protection, communication response time less than 100mS.

3, anti-interference

Checksums can be set as needed. There is a transient suppression diode inside the module, which can effectively suppress various surge pulses, protect the module, and the internal digital filter can also effectively suppress power frequency interference from the power grid.

Product selection:



WJ33 - □ - U(A)□

Communication interface

output voltage or current signal

value

485: Input is RS-485 interface **232**: Input is RS-232 interface

U1: 0-5V A1: 0-1mA U2: 0-10V A2: 0-10mA U8: User defined A3: 0-20mA

A4: 4-20mA

Selection example 1: Model: **WJ33-485-A4** represents RS-485 interface, 4-20mA signal output Selection Example 2: Model: **WJ33-232-U1** represents RS-232 interface, 0-5V signal output

WJ33 General Parameters:

(Typical @+25 °C, Vs is 24VDC)

Output type: current output/voltage output

Accuracy: 0.2%

Output imbalance: current output \pm 0.5 uA/°C, voltage output \pm 0.1 mV/°C

Temperature drift: ± 20 ppm/°C (± 30 ppm/°C, maximum)

Output load capacity: Current output 350 Ω (4-20mA/0-20mA/0- \pm 20mA current output)

Voltage output 10mA (0-5V/0-10V/0- \pm 5V voltage output)

Communication: RS-485 or RS-232 standard character protocol and MODBUS RTU communication protocol

Baud rates (2400, 4800, 9600, 19200, 38400, 57600, 115200bps) can be selected by software

The address (0-255) can be selected by software

Communication response time: 100 ms maximum

Working power supply:+8~32VDC wide power supply range, with internal anti reverse and overvoltage protection circuits

Power consumption: less than 1.5W Working temperature: -45~+80 °C

Working humidity: 10~90% (no condensation)

Storage temperature: -45~+80 °C

Storage humidity: 10~95% (no condensation)

Isolation voltage withstand: Communication interface/output: 3KVDC, 1 minute, leakage current 1mA

The communication interface and power supply are grounded together. 8-channel analog output with common ground.

Surge resistant voltage: 3KVAC, 1.2/50us (peak) Dimensions: 106.7 mm x 79 mm x 25mm

Pin definition:

Pin	name	Description	Pin	name	Description
one	GND1	Analog signal output common ground	eleven	GND1	Analog signal output
one		terminal	eieven		common ground terminal
two	GND1	Analog signal output common ground	twelve	Out0+	Analog signal 0 output
two		terminal	tweive		positive terminal
Albuna	GND1	Analog signal output common ground	thirtee	Out1+	Analog signal 1 output
three		terminal	n		positive terminal
C over	GND1	Analog signal output common ground	fourtee	Out2+	Analog signal 2 output
four		terminal	n		positive terminal
five	INIT	Initial state setting	fifteen	Out3+	Analog signal 3 output



					positive terminal
six	NC	Empty feet	sixteen	Out4+	Analog signal 4 output positive terminal
seven	D+	Positive end of RS-485/232 signal	sevente en	Out5+	Analog signal 5 output positive terminal
eight	D-	Negative terminal of RS-485/232 signal	eightee n	Out6+	Analog signal 6 output positive terminal
nine	PW+	Positive end of power supply	ninetee n	Out7+	Analog signal 7 output positive terminal
ten	GND	Negative terminal of power supply, digital signal output ground	twenty	GND1	Analog signal output common ground terminal

Table 1 Pin Definition

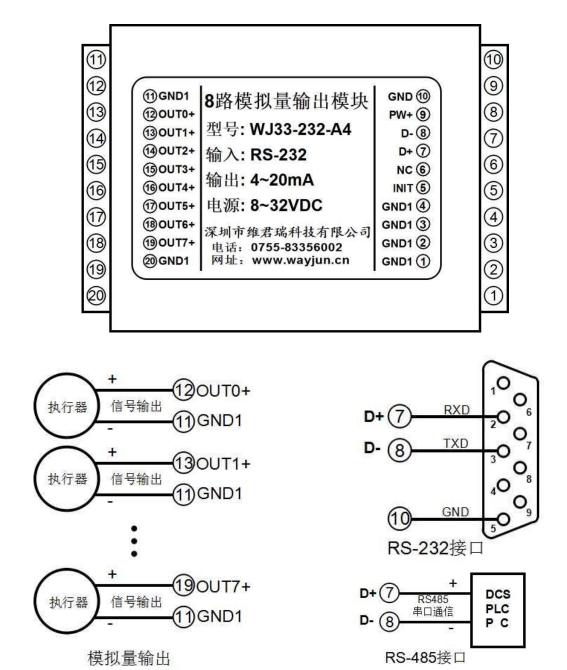






Figure 3 Wiring diagram of WJ33 module

WJ33 Character Protocol Command Set:

The factory initial settings of the module are as follows:

The address code is 01

Baud rate 9600 bps

Prohibition of checksum verification

If using an RS-485 network, a unique address code must be assigned, which is a hexadecimal number between 00 and FF. Since the address codes of new modules are the same, their addresses will conflict with other modules. Therefore, when building the system, you must reconfigure the addresses of each WJ33 module. After connecting the power line and RS485 communication line of the WJ33 module, the address of the WJ33 module can be modified through configuration commands. The baud rate and checksum status also need to be adjusted according to the user's requirements. Before modifying the baud rate and checksum status, the module must first enter the default state, otherwise it cannot be modified.

Method to put the module into default state:

The WJ33 module has a special pin labeled as Initiat. Short circuit the Initiat pin to the ground wire (GND1 pin), then turn on the power, and the module will enter the default state. In this state, the configuration of the module is as follows:

The address code is 00

Baud rate 9600 bps

Prohibition of checksum verification

At this point, the baud rate, checksum status, and other parameters of the WJ33 module can be modified through configuration commands. When unsure of the specific configuration of a module, the Initiat pin can also be short circuited to the ground wire (GND1 pin), then the power supply can be turned on to put the module into default state, and then the module can be reconfigured.

The character protocol command consists of a series of characters, such as the prefix, address ID, variables, optional checksum bytes, and a command terminator (**cr**) used to display the command. The host only commands one WJ33 module at a time, except for synchronous commands with wildcard address "* *".

Command format: (Leading Code) (Addr) (Command) [data] [checksummary] (cr)

The **leading code** is the first letter in the command. All commands require a command prefix, such as%, \$, #, @ Wait. **1-character**

The address code of the (Addr) module, if not specified below, ranges from 00 to FF (hexadecimal). 2-character

(Command) displays command code or variable values. Variable length

[data] Some data required for output commands. Variable length

The Checksum in parentheses is an optional parameter that is only required when checksum is enabled. 2-character

(cr) is a control code symbol used for recognition, and (cr) serves as the carriage return terminator with a value of 0x0D.

1-character

When checksum is enabled, [Checksum] is required. It occupies 2 characters. Both commands and responses must be accompanied by checksum features. The checksum is used to check all input commands to help you detect errors in host to module commands and module to host responses. The checksum character is placed after the command or response character and before the carriage return.





Calculation method: Two characters, hexadecimal number, which is the sum of the ASCII code values of all the characters previously sent, and then combined with the hexadecimal number 0xFF to obtain the result.

Application example: Prohibit checksum

User command \$002 (cr)

Module response! 00020600 (cr)

Enable checksum

User command \$002B6 (cr)

Module response! 00020600 A9 (cr)

\$' = 0x24 0' = 0x30 2' = 0x32

B6=(0x24+0x30+0x30+0x32) AND 0xFF

'!' = 0x21 '0' = 0x30 '2' = 0x32 '6' = 0x36

A9=(0x21+0x30+0x30+0x30+0x32+0x30+0x36+0x30+0x30) AND 0xFF

Response to Command:

The response information depends on various commands. The response also consists of several characters, including the initial code, variables, and ending identifier. There are two types of initial codes for response signals, '!' Or '>' represents a valid command while '?' It represents invalidity. By checking the response information, it is possible to monitor whether the command is valid

Note: In some cases, many commands use the same command format. To ensure that the address you are using is correct in a command, if you use the wrong address that represents another module, the command will take effect in that module, resulting in an error.

2. Commands must be entered in uppercase letters.

1. Set the analog output value command for channel N

Explanation: Set the analog output value for channel N of the analog output module in the current configured data format.

Command format: # AAN (data) (cr)

Parameter description: # delimiter.

AA module address, with a value range of 00 to FF (hexadecimal). The factory address is 01, which is converted to hexadecimal as the ASCII code for each character. If address 01 is replaced with hexadecimal, it will be 30H and 31H.

N channel codes $0\sim7$. Convert to hexadecimal as $30H\sim37H$. If all channels need to be set simultaneously, replace the channel number with A.

(data) represents the analog data output of channel N to be set. The data format can be engineering units, percentage of FSR, hexadecimal complement. For detailed instructions, please refer to Article 3 of the command set.

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:>(cr) command is valid.

? The AA (cr) command is invalid or an illegal operation.

Parameter description:>delimiter.

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: If there is a syntax error, communication error, or if the address does not exist, the module will not respond.

Application example: User command (character format) # 010+16.000 (cr)

(Hexadecimal format) 233031302B31362E3030300D

Module response (character format)>(cr)

(Hexadecimal format) 3E0D

Explanation: Set the output value of channel 0 on address 01H module to+16.000mA (data format in engineering units).



2. Command to set the analog output value of channel N after power on or reset

Explanation: Set the analog output value for channel N of the analog output module in the current configured data format

Command format: # AASN (data) (cr)

Parameter description: # delimiter.

AA module address, with a value range of 00 to FF (hexadecimal). The factory address is 01, which is converted to hexadecimal as the ASCII code for each character. If address 01 is replaced with hexadecimal, it will be 30H and 31H.

S means to set the analog output value after power on or reset.

N channel codes $0\sim7$. Convert to hexadecimal as $30H\sim37H$. If all channels need to be set simultaneously, replace the channel number with A.

(data) represents the analog data output after the channel N to be set is powered on. The data format can be engineering units, percentage of FSR, hexadecimal complement. For detailed instructions, please refer to Article 3 of the command set.

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:>(cr) command is valid.

? The AA (cr) command is invalid or an illegal operation.

Parameter description:>delimiter.

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: If there is a syntax error, communication error, or if the address does not exist, the module will not respond.

Application example: User command # 01S0+04.000 (cr)

Module response>(cr)

Explanation: Set the power on output value of channel 0 on address 01H module to+04.000mA (data format in engineering units).

3. Configure analog output module command

Explanation: Set the address, output range, baud rate, data format, and checksum status for an analog output module. The configuration information is stored in non-volatile memory EEPROM.

Command format: % AANNTTCCFF (cr)

Parameter description: % delimiter.

AA module address, with a value range of 00 to FF (hexadecimal). The factory address is 01, which is converted to hexadecimal as the ASCII code for each character. If address 01 is replaced with hexadecimal, it will be 30H and 31H.

NN represents the new module hexadecimal address, with values ranging from 00 to FF.

TT uses hexadecimal to represent type encoding. The WJ33 product must be set to 00.

CC uses hexadecimal to represent baud rate encoding.

Baud rate code	Baud rate
04	2400 baud
05	4800 baud
06	9600 baud
07	19200 baud
08	38400 baud
09	57600 baud

Table 2 Baud rate codes

FF uses 8-bit hexadecimal to represent data format and checksum. Note that from bits2 to bits5, it is not necessary to set it to zero.



Bit 7 Bit 6 Bit 5 Bit 4 Bit 3 Bit 2 Bit 1 Bit 0

Table 3 Data format, checksum code

Bit7: Reserved bit, must be set to zero

Bit6: checksum status, 0: prohibited; For 1: Allow

Bit5-bit2: No need, it must be set to zero.

Bit1-bit0: Data format bit.

00: Engineering Units

01: Percentage of Full Scale (% of FSR)

10: Two complement in hexadecimal

11: Ohms (only adjustable for thermistor products)

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:! The AA (cr) command is valid.

? The AA (cr) command is invalid or an illegal operation, or a configuration jumper is not installed before changing the baud rate or checksum.

Parameter description:! The delimiter indicates that the command is valid.

? The delimiter indicates that the command is invalid.

AA represents module address

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: If you are configuring the module for the first time, AA=00, NN equals the new address. If the module is reconfigured to change the address, output range, and data format, AA equals the currently configured address, and NN equals the current or new address. If you want to reconfigure the module to change the baud rate or checksum status, you must install a configuration jumper to put the module into the default state. At this time, the module address is 00H, that is, AA=00H, NN is equal to the current or new address.

If there is a syntax error, communication error, or the address does not exist, the module will not respond.

Application example: User command% 0011000600 (cr)

Module response! 11(cr) Explanation:% delimiter.

00 means that the original address of the analog output module you want to configure is 00H.

11 indicates that the new module's hexadecimal address is 11H.

00 type code, WJ33 product must be set to 00.

06 represents a baud rate of 9600 baud.

00 indicates that the data format is in engineering units and checksum is prohibited.

4. Read configuration status command

Explanation: Read configuration for a specified analog output module.

Command format: **\$AA2 (cr)**Parameter description: **\$delimiter**.

AA module address, with a value range of 00 to FF (hexadecimal).

2 represents the command to read the configuration status

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:! The AATTCCFF (cr) command is valid.

? The AA (cr) command is invalid or an illegal operation.

Parameter description:! Boundary symbol.

AA represents the module address.

TT stands for type code.



CC stands for baud rate encoding. See Table 3

FF is shown in Table 4

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: If there is a syntax error, communication error, or if the address does not exist, the module will not respond.

Application example: User command \$302 (cr)

Module response! 300F0600(cr) Explanation:! Boundary symbol.

30 indicates that the address of the analog output module is 30H.

00 represents the output type code.

06 represents a baud rate of 9600 baud.

00 indicates that the data format is in engineering units and checksum is prohibited.

5. Offset calibration command

Explanation: The zero offset of the output value of channel N in the calibration module.

Command format: **\$AA1N** (cr)
Parameter description: **\$**delimiter.

AA module address, with a value range of 00 to FF (hexadecimal).

1 Indicates the offset calibration command.

N-channel code 0-7

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:! The AA (cr) command is valid.

? The AA (cr) command is invalid or an illegal operation.

Parameter description:! The delimiter indicates that the command is valid.

? The delimiter indicates that the command is invalid.

AA represents module address

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: The product has been calibrated before leaving the factory, and users can use it directly without calibration.

When calibrating an analog output module, first calibrate the offset command, and then calibrate the gain.

When calibrating, the analog output module needs to be connected to a multimeter to monitor the output signal on the channel to be calibrated. Use the first command in the command set to set the analog output, adjust it to the zero value displayed in the multimeter, and then input the calibration offset command. For specific calibration methods, please refer to the calibration module chapter.

If there is a syntax error, communication error, or the address does not exist, the module will not respond.

Application example: User command \$0110 (cr)

Module response! 01(cr)

Explanation: Perform offset calibration on channel 0 of address 01H module.

6. Gain calibration command

Explanation: The output value of channel N in the calibration module has a full gain.

Command format: **\$AA0N (cr)**Parameter description: **\$delimiter**.

AA module address, with a value range of 00 to FF (hexadecimal).

0 Indicates the gain calibration command.

N-channel code 0-7

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:! The AA (cr) command is valid.

? The AA (cr) command is invalid or an illegal operation.

Parameter description:! The delimiter indicates that the command is valid.



? The delimiter indicates that the command is invalid.

AA represents module address

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: The product has been calibrated before leaving the factory, and users can use it directly without calibration.

When calibrating an analog output module, calibrate the offset first, and then calibrate the gain.

When calibrating, the analog output module needs to be connected to a multimeter to monitor the output signal on the channel to be calibrated. Set the analog output using the first command in the command set, adjust the output signal displayed in the multimeter to the full value, and then input the calibration gain command. For specific calibration methods, please refer to the calibration module chapter.

If there is a syntax error, communication error, or the address does not exist, the module will not respond.

Application example: User command \$0100 (cr)

Module response! 01(cr)

Explanation: Perform gain calibration on channel 0 of address 01H module.

7. Read module name command

Explanation: Read the module name for a specified analog output module.

Command format: **\$AAM (cr)**Parameter description: **\$delimiter**.

AA module address, with a value range of 00 to FF (hexadecimal).

M represents the command to read the module name

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:! The AA (Modulus Name) (cr) command is valid.

? Invalid or illegal operation of AA (cr) command

Parameter description:! The delimiter indicates that the command is valid.

? The delimiter indicates that the command is invalid.

AA represents the output module address.

The module name can be WJ21, WJ33, WJ71, etc., representing the module model you are using

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: If there is a syntax error, communication error, or if the address does not exist, the module will not respond.

Application example: User command \$08M (cr)

Module response! 08WJ33 (cr)

Explanation: The module at address 08H is WJ33.

8. Read back command for analog output value of channel N

Explanation: The analog output module reads back the analog output value of channel N and the power on output value.

If no setting command has been entered, reply with an error.

Command format: **\$AADN (cr)**Parameter description: **\$delimiter**.

AA module address, with a value range of 00 to FF (hexadecimal).

D represents the command to read back the analog output value.

N channel code 0~7

(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Response format:! The AA (data) (cr) command is valid.

? The AA (cr) command is invalid or an illegal operation.

Parameter description:! Boundary symbol.

AA module address, with a value range of 00 to FF (hexadecimal).

(data) represents the analog data output from channel N that is read back. The data format can be engineering units, percentage of FSR, hexadecimal complement. For detailed instructions, please refer to Article 3 of the command set.



(cr) End symbol, upper computer enter key, hexadecimal is 0DH.

Other instructions: If there is a syntax error, communication error, or if the address does not exist, the module will not respond.

Application example: User command \$01D0 (cr)

Module response! 01+12.000 (cr)

Explanation: The current output value of channel 0 on module 01H is+12.000mA (data format is in engineering units).

Output range and data format:

The analog output module uses three data formats:

00: Engineering Units

01: Percentage of Full Scale (% of FSR)

10: Two complement in hexadecimal

Output range	data format	maximum	minimum	
	Engineering unit	+20.000	+04.000	
A4: 4-20mA	Percentage of Full Scale	+100.00	+020.00	
A4: 4-20mA	Hexadecimal complement	FFF	three hundred and thirty-three	
	T	1		
	Engineering unit	+20.000	± 00.000	
A3: 0-20mA	Percentage of Full Scale	+100.00	± 000.00	
	Hexadecimal complement	FFF	000	
	Engineering unit	+5.0000	± 0.0000	
U1: 0-5V	Percentage of Full Scale	+100.00	±000.00	
	Hexadecimal complement	FFF	000	
	Engineering unit	+10.000	± 00.000	
U2: 0-10V	Percentage of Full Scale	+100.00	±000.00	
	Hexadecimal complement	FFF	000	
	Engineering unit	+100.00	± 000.00	
U8/A8: User defined	Percentage of Full Scale	+100.00	±000.00	
	Hexadecimal complement	FFF	000	

Table 4 Output Range and Data Format

Application example:

1. The output range is A4: 4~20mA, set the output to 4 mA, and the command is as follows:

Engineering Unit User Command # 010+04.000 (cr)

Full scale percentage user command # 010+020.00 (cr)

Hexadecimal complement user command # 010333 (cr)

2. The output range is U1: $0\sim5$ V, set the output to 3V, and the command is as follows:

Engineering unit user command # 010+3.0000 (cr)

Full scale percentage user command # 010+060.00 (cr)

Hexadecimal complement user command # 010999 (cr)



Calibration module:

The product has been calibrated before leaving the factory, and users can use it directly without calibration.

During use, you can also use the product's calibration function to recalibrate the module. When in school, the module needs to use a high-precision multimeter to monitor its output.

To improve calibration accuracy, it is recommended to use the following equipment for calibration:

1. A voltage/current measuring instrument with a precision of 5 and a half bits or higher monitors the accuracy of the output signal

Calibration process

- 1. Select the output channel to be calibrated and connect the corresponding voltage or current measuring instrument according to the output range of the module.
- 2. Set the channel output zero signal that needs to be calibrated for the analog output module, usually 0mA, 4mA, or 0V. Set the analog output by using the first command in the command set, and adjust the output signal displayed in the measuring instrument to the zero value.
- 3. After the signal stabilizes, send the offset calibration **\$AA1N** command to the analog output module (N represents the channel code currently being calibrated, 0-7).
- 4. Set the channel output full-scale signal that needs to be calibrated for the analog output module. Set the analog output by using the first command in the command set, and adjust the output signal displayed in the measuring instrument to the full-scale value.
- 5. After the signal stabilizes, send the gain calibration **\$AA0N** command to the analog output module (N represents the channel code currently being calibrated, 0-7).
 - 6. Calibration completed

Modbus RTU communication protocol:

The module has the function of automatically identifying communication protocols, and can directly communicate using Modbus RTU communication protocol.

Initial settings for WJ33 module at factory: Address 01, baud rate 9600 bps

If you forget the address and baud rate of the module, you can put the module into default mode and then query the address and baud rate registers 40201-40202 to obtain the actual address and baud rate of the module. You can also modify the address and baud rate as needed.

Method to put the module into default state:

The WJ33 module has a special pin labeled as Initiat. Short circuit the Initiat pin to the ground wire (GND1 pin), then turn on the power, and the module will enter the default state. In this state, the module is configured with an address of 01 and a baud rate of 9600 bps.

The Modbus function codes supported by the module are 03 and 06. Please refer to Table 4 for the correspondence between Modbus data content and output, which is the same as when the data format of the character protocol is hexadecimal complement.

Example of Modbus RTU communication protocol application:

1. Supports Modbus RTU communication protocol function code 03 (read hold register), with command format following the standard Modbus RTU communication protocol.

Communication example: If the module address is 01, send in hexadecimal: 01030000001840A to retrieve the data from the register.



01	03	00	00	00	01	eighty-four	0A
Module	Read and hold	Register Address	Low bit register	Register quantity	Low register	CRC check low	CRC check high
address	register	High Bit	address	high	quantity	bit	bit

If the module replies: 0103020FFFFDF4, the read data is 0x0FFF, which means the current output is the maximum value.

01	03	02	0F	FF	FD	F4
Module	Read and hold	The number of	data-high	data-low	CRC check low bit	CRC check high bit
address	register	bytes in the data				

2. Supports Modbus RTU communication protocol function code 06 (write to a single register), with command format following the standard Modbus RTU communication protocol.

Communication example: If the module address is 01, send in hexadecimal: **0106000000FC9CE**, which means set the output data to 0x000F.

01	06	00	00	00	0F	С9	CE
Module	Write a single	Register Address	Low bit register	data-high	data-low	CRC check low	CRC check high
address	register	High Bit	address			bit	bit

If the module replies: 0106000000FC9CE, the setting is successful

01	06	00	00	00	0F	C9	CE
Module	Write a single	Register Address	Low bit register	data-high	data-low	CRC check low	CRC check high
address	register	High Bit	address			bit	bit

Register Description:

	puon.		_	
LC)	Address (PC, DCS)	Data content	attribu	Data Explanation
			te	
and	0000	Out0(0x0000-0x0FFF)	Read/	Channel 0 analog output value
			Write	
and	0001	Out1(0x0000-0x0FFF)	Read/	Channel 1 analog output value
			Write	
and	0002	Out2(0x0000-0x0FFF)	Read/	Channel 2 analog output value
			Write	
and	0003	Out3(0x0000-0x0FFF)	Read/	Channel 3 analog output value
			Write	
and	0004	Out4(0x0000-0x0FFF)	Read/	Channel 4 analog output value
			Write	
and	0005	Out5(0x0000-0x0FFF)	Read/	5th channel analog output value
			Write	
and	0006	Out6(0x0000-0x0FFF)	Read/	6th channel analog output value
			Write	
and	0007	Out7(0x0000-0x0FFF)	Read/	7th channel analog output value
			Write	
and	0010	Sout0 (0x0000-0x0FFF)	Read/	Output value of electrical analog
	and and and and and and and and and	Address (PC, DCS) and 0000 and 0001 and 0002 and 0003 and 0004 and 0005 and 0006 and 0007	Address (PC, DCS) Data content and 0000 Out0(0x0000-0x0FFF) and 0001 Out1(0x0000-0x0FFF) and 0002 Out2(0x0000-0x0FFF) and 0003 Out3(0x0000-0x0FFF) and 0004 Out4(0x0000-0x0FFF) and 0005 Out5(0x0000-0x0FFF) and 0006 Out6(0x0000-0x0FFF) and 0007 Out7(0x0000-0x0FFF)	Address (PC, DCS) Data content attribute te

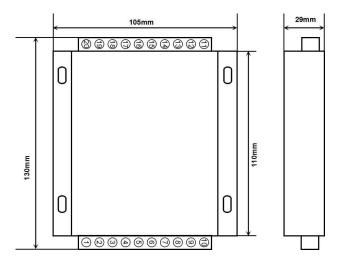


eleven			Write	signal on channel 0
forty thousand and	0011	Sout1 (0x0000-0x0FFF)	Read/	Output value of electrical analog
twelve			Write	signal on channel 1
forty thousand and	0012	Sout2 (0x0000-0x0FFF)	Read/	Output value of electrical analog
thirteen			Write	signal on channel 2
forty thousand and	0013	Sout3 (0x0000-0x0FFF)	Read/	Output value of analog signal on
fourteen			Write	channel 3
forty thousand and	0014	Sout4 (0x0000-0x0FFF)	Read/	Output value of electrical analog
fifteen			Write	signal on channel 4
forty thousand and	0015	Sout5 (0x0000-0x0FFF)	Read/	Output value of electrical analog
sixteen			Write	signal on channel 5
forty thousand and	0016	Sout6 (0x0000-0x0FFF)	Read/	Output value of electrical analog
seventeen			Write	signal on channel 6
forty thousand and	0017	Sout7 (0x0000-0x0FFF)	Read/	Output value of electrical analog
eighteen			Write	signal on channel 7
forty thousand and	0030	Out0~Out7(0x0000-0x0FFF)	Read/	Simultaneously set analog output
thirty-one			Write	values for channels 0-7
forty thousand and	0031	Sout0~Sout7(0x0000-0x0FFF)	Read/	Simultaneously set the power on
thirty-two			Write	output values for channels 0-7
	0200	36 1 1 11	D 1/	7
forty thousand two	0200	Module address	Read/	Integer, effective after restart,
hundred and one	0001	D 1	Write	range 0x0000-0x00FF
forty thousand two	0201	Baud rate	Read/	Integer, effective after restart,
hundred and two			Write	range 0x0004-0x000A
				0x0004 = 2400 bps, 0x0005 =
				4800 bps
				0x0006 = 9600 bps, 0x0007 =
				19200 bps
				0x0008 = 38400 bps, 0x0009 =
				57600 bps
				0x000A = 115200bps
f 1 ,	0210	M. 4.1. N	1	II:-1-1:4-000 I 1:4-0-22
forty thousand two	0210	Module Name	read-o	High bit: 0x00 Low bit: 0x33
hundred and eleven			nly	

Table 5 Modbus Rtu Register Description

Dimensions: (Unit: mm)





There are 4 screw holes that can be fixed with screws

guarantee:

Within two years from the date of sale, if the user complies with the storage, transportation, and usage requirements and the product quality is lower than the technical specifications, it can be returned to the factory for free repair. If damage is caused due to violation of operating regulations and requirements, device fees and maintenance fees shall be paid.

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